

Work Order ID 63496

November 3, 2010 8:38:53 AM



Page 1

Item ID: D205-706-013

Accept



Setup Start



Revision ID:

Item Name: Fuel Purge Canister

Stop

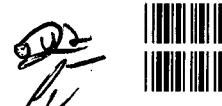


Start Date: 11/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/05/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

Draw Nbr

Revision Nbr

IIN-D412-706

Rev A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

Photocopy bluefile and create labels per PPP D205-706-013 CHG002

H for BG 10-11-04

Solutury

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

Cally (2)

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

Solutury

(2)

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Setup Start



Revision ID:

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Stop



Start Date: 11/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/05/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

10/11/10 45SP

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-706-013

Location: 3

PPP Rev: 3

140



QC21- Final Inspection - Work Order Release

0.00

10/11/10 45

QC

Memo

0.00

Quality Control

WMP
10-11-3

Picklist Print

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Page 1

Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D
KJ/JLM IPP Rev:F 10.05.10 as per
chg002 DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A 		Purchased		No		110	Each	1,375.000	14	8			

Bolt

Location	Loc Qty	Loc Code
ST350	1375	
105057	375	
115016	500	
115371	500	

115057

AN814-6D

Purchased	No	110	Each	8.0000	1
-----------	----	-----	------	--------	---

Plug

Location	Loc Qty	Loc Code
ST329	8	
114742	8	

12

AN815-6D

Purchased	No	110	Each	26.0000	2
-----------	----	-----	------	---------	---

Union-M-Flare

Location	Loc Qty	Loc Code
ST329	26	
114348	1	
114523	5	
114988	20	

114742

24

114348 30

114523 14

Picklist Print

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Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

AN833-6D



Purchased

No

110

Each

13.0000

3

3



S+Z Elbow, Bulkhead-M-Flare

C

AN924-6D



Purchased

No

110

Each

16.0000

4



AN960JD10



NAS1149D0363J



Purchased

No

110

Each

8.0000

8



Washer

111650

18

C

Location

Loc Qty

Loc Code

ST333

13

111650

7

115705

6

ST335

16

114742

6

114988

10

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960JD10



NAS1149D0332J



Purchased

No

110

Each

0.0000

4



Washer

m11474260

m11498804

186

m115622

C

AN960JD10



NAS1149D0332J



Purchased

No

110

Each

0.0000

2



WASHER

m114348

m115204

11/14/14 (2)

Picklist Print

Page 3

November 3, 2010 8:38:42 AM

Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

D2001-4

Manufactured No

110 Each 7.0000

1 120 ✓



SV Valve Assembly (1/4")

Location	Loc Qty	Loc Code
ST002	7	
55525	1	
56682	6	

D3262-041

Manufactured No

110 Each 2.0000

1 20 ✓



CF Canister Assembly

Location	Loc Qty	Loc Code
ST144	2	
55184	2	

D3264-1

Manufactured No

110 Each 9.0000

2 55184
20 ✓



CF Bracket

Location	Loc Qty	Loc Code
ST144	9	
55733	3	
59451	6	

D3297-1-0121

Manufactured No

110 Each 6.0000

1 55733
59451 30
2 10 ✓



HOSE ASS'Y

Location	Loc Qty	Loc Code
ST194	6	
47419	1	
58004	2	
59542	3	

47419 10
58004 10
10 ✓

Picklist Print

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Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

D3297-1-0130

Manufactured No

110

Each

7.0000

1

2 ✓

✓

S2 HOSE ASS'Y

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST194	7	46644 14
46644	1	55069 14
55069	3	59541 14
59541	3	

D3297-3-0350

Manufactured No

110

Each

7.0000

1

3 ✓

✓

62 HOSE ASS'Y

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST194	7	46039 14
46039	1	58005 14
58005	3	59545 14
59545	3	

D3298-001

Manufactured No

110

Each

7.0000

1

2 ✓

✓

S2 Tube Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST195	7	48507 14
48507	7	

D3298-009

Manufactured No

110

Each

10.0000

1

2 ✓

✓

62 Tube Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST195	10	47506 14
47506	10	

Picklist Print

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Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

D3299-1

Manufactured No

110 Each 14.0000

1 2 ✓

S9
Fitting

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST050	14	
42170	12	
55540	2	

42170

D3299-3

Manufactured No

110 Each 20.0000

1 2 ✓

S4
Fitting

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST050	20	
42171	14	
55530	6	

42171

D3301-1

Manufactured No

110 Each 24.0000

1 2 ✓

S4
Placard

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST050	24	
56601	12	
56685	12	

56601

D3301-3

Manufactured No

110 Each 15.0000

1 2 ✓

S4
Placard

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST050	15	
47423	9	
60250	6	

47423

Picklist Print

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Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

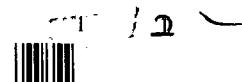
D3302-1



Manufactured No

110 Each

8.0000



Doubler

Location	Loc Qty	Loc Code
ST143	8	
47424	1	97424 1X
54577	3	54577 1Y
60251	4	

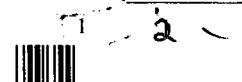
D3302-3



Manufactured No

110 Each

11.0000



Doubler

Location	Loc Qty	Loc Code
ST142	11	
54578	11	54578

MS21042L3



Purchased No

110 Each

1,890.000



Nut

Location	Loc Qty	Loc Code
ST300	1890	
114784	890	114784
115835	1000	

MS21919-WDG12



Purchased No

110 Each

30.0000



Clamp

Location	Loc Qty	Loc Code
ST307	30	
107534	30	107534

Picklist Print

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Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00 2

Required Qty: 1.00

MS21919-WDG16

Purchased

No

110

Each

14.0000

2

24



S 2 Clamp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST307	14	
109147	2	
111548	2	
114523	10	

M109147 24
M11548 24

MS21919-WDG9

Purchased

No

110

Each

43.0000

5

110 ✓

W

S 2 Clamp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST307	43	
111578	43	

MS21920-42

Purchased

No

110

Each

10.0000

2

M111578
4 ✓

W

CLAMP(per MIL-DTL-8783C)

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST451	10	
114113	2	
115358	8	

M114113 24
M115358 24
110 ✓

C
10/11/14 (2)

MS28778-6

Purchased

No

110

Each

33.0000

5

S 2
Packing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST294	33	
112966	3	
113422	20	
114494	10	

M112966 3X
M114494 7X

Picklist Print

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Work Order ID: 63496



Parent Item: D205-706-013



Parent Item Name: Fuel Purge Canister

Start Date: 11/03/10

Required Date: 11/05/10

Start Qty: 1.00

Required Qty: 1.00

MS35489-11

Purchased

No

110

Each

22.0000

1

2

5
72 GROMMET



Location

Loc Qty

Loc Code

ST295

22

109166

22

109166

REFERENCE ONLY

5

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10-	WASHER

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Revision: A
Date: 04.11.30

REFERENCE ONLY

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IIN-D412-706

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2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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